

## 2019-23/GMC/CHEVY 1500

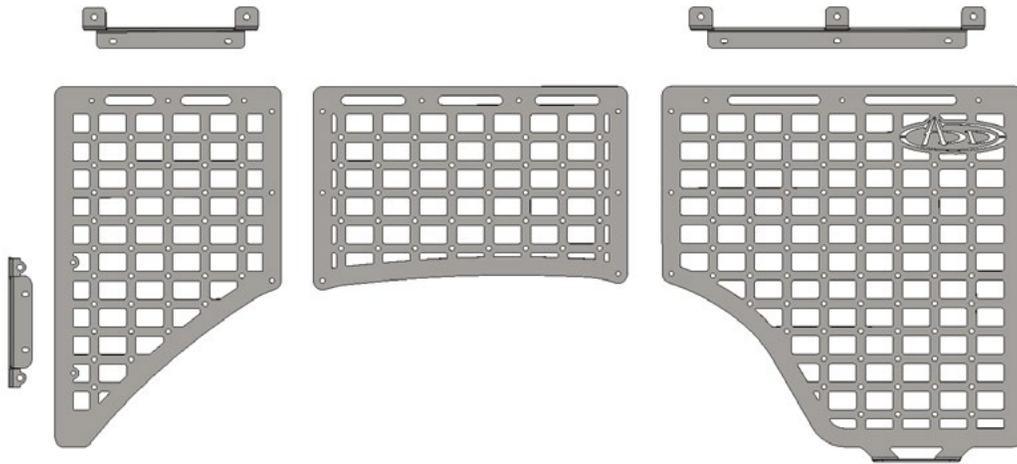
BED SIDE SIDE PASSENGER

AC1403301NA

AC1403801NA

AC1405001NA

AC1404101NA



### TOOLS REQUIRED

- (Allen) 5/32
- (Wrench) 7/16
- (Drill Bit) 25/64
- Ratchet
- Rivet Nut Hand Tool



### TIME REQUIRED

- 1 hours for OEM Removal/Install



### SKILL LEVEL

-Easy/Intermediate



### INCLUDED IN KIT

- (22) 1/4-20 X 3/4" Button Head Bolt
- (28) 1/4" Flat Washer
- (6) 1/4-20" Nylon Lock Nut
- (2) 1/4-20" Rivet Nut

## **⚠️ WARNINGS/CAUTIONS BEFORE STARTING INSTALLATION ⚠️**

### **-BEFORE YOU INSTALL THIS KIT-**

Read and understand all instructions, warnings, cautions, & notes contained in this installation instruction guide. Consult your vehicle owner's manual for proper disconnection of electrical and lifting of vehicle if required for installation of this product.

This install may require some technical skills and knowledge of basic mechanical work. If you do not feel that you are capable of performing this install please take this product to a trained professional.

After reading this guide please contact us with any questions or concerns before installing product.  
Customer Service (480) 671-0820

Addictive desert designs is *not* responsible for any bodily injury or harm to you or your vehicle as a result of an improper install.

Proper installation of this kit required knowledge of the factory recommended procedures for removal and installation of original equipment components.

We recommend that the factory shop manual and any special tools needed to service your vehicle be on hand during the installation. Installation of this kit without proper knowledge of the factory recommended procedures may affect the performance of these components and the safety of the vehicle.

Inspect all contents of this package to make sure product is not damaged and all installation hardware has been included. If parts are missing from kit, please be prepared to provide the following information:

1. Name of purchase location
2. Bar Code on side of box
3. Date above bar code
4. Date inside box cover

**\*ALWAYS WEAR EYE PROTECTION WHEN OPERATING POWER TOOLS\***

## HARDWARE/PARTS

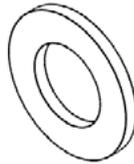
**A.**



1/4-20 X 3/4" BUTTON HEAD BOLT

QTY: 22

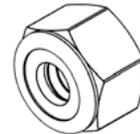
**A1.**



1/4" FLAT WASHER

QTY: 28

**A2.**



1/4-20" NYLON LOCK NUT

QTY: 6

**B.**



1/4-20" RIVET NUT

QTY: 9

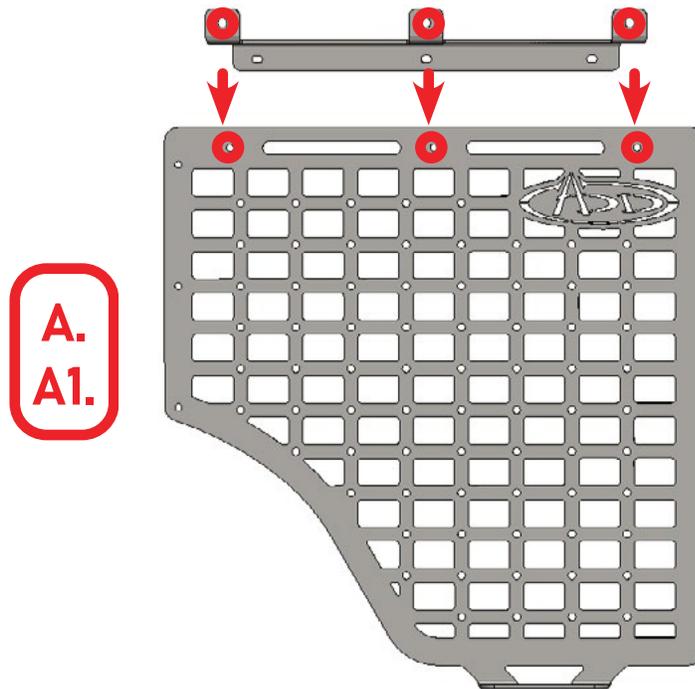
**Reference this page throughout the install**

## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 1

Using a (5/32 allen), assemble the top mounting plate with the provided (A, A1) 1/4-20 X 3/4" button head bolts, and 1/4" flat washers.

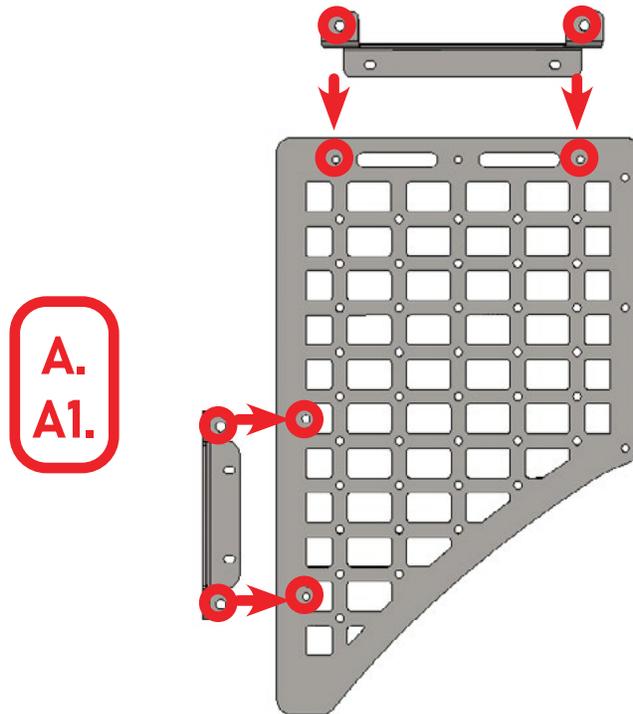


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 2

Using a (5/32 allen), assemble the top mounting plate with the provided (A, A1) 1/4-20 X 3/4" button head bolts, and 1/4" flat washers.

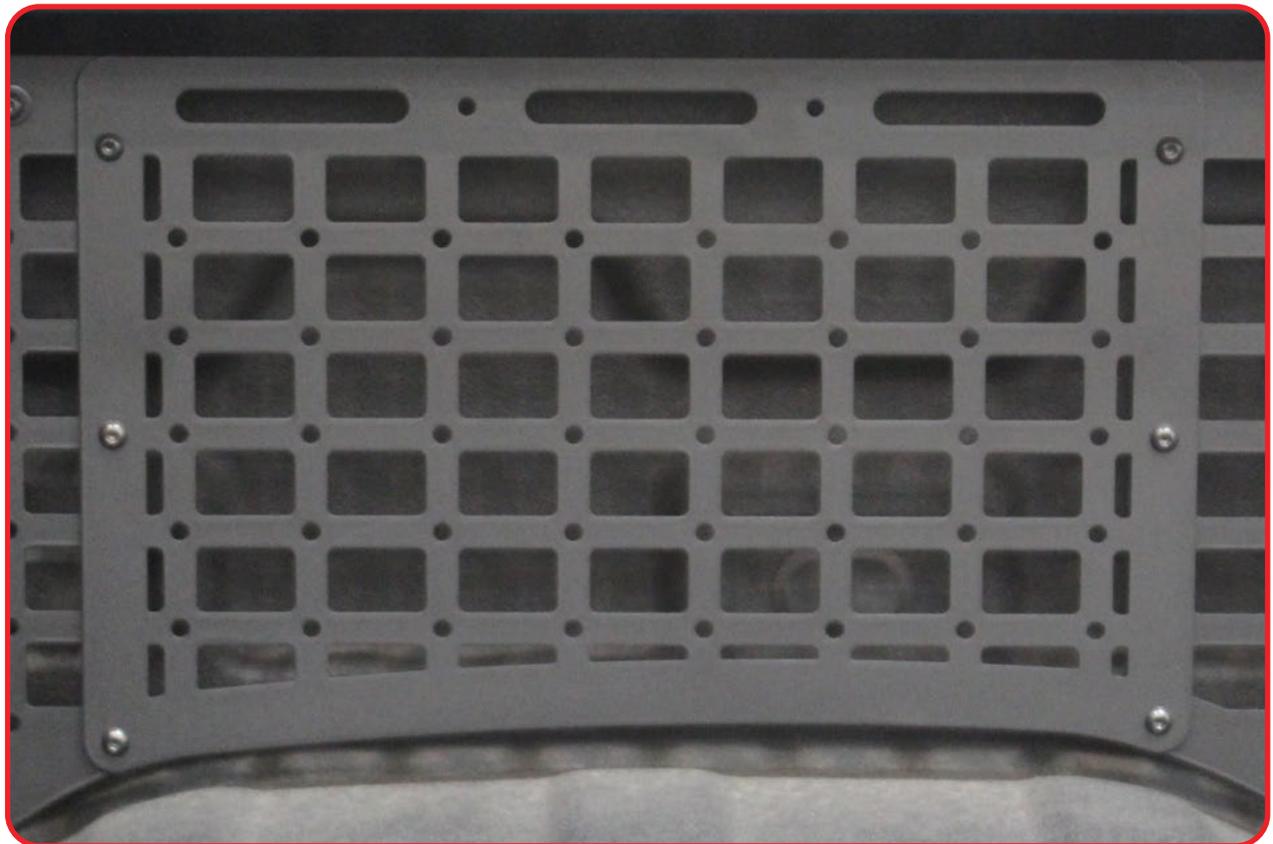
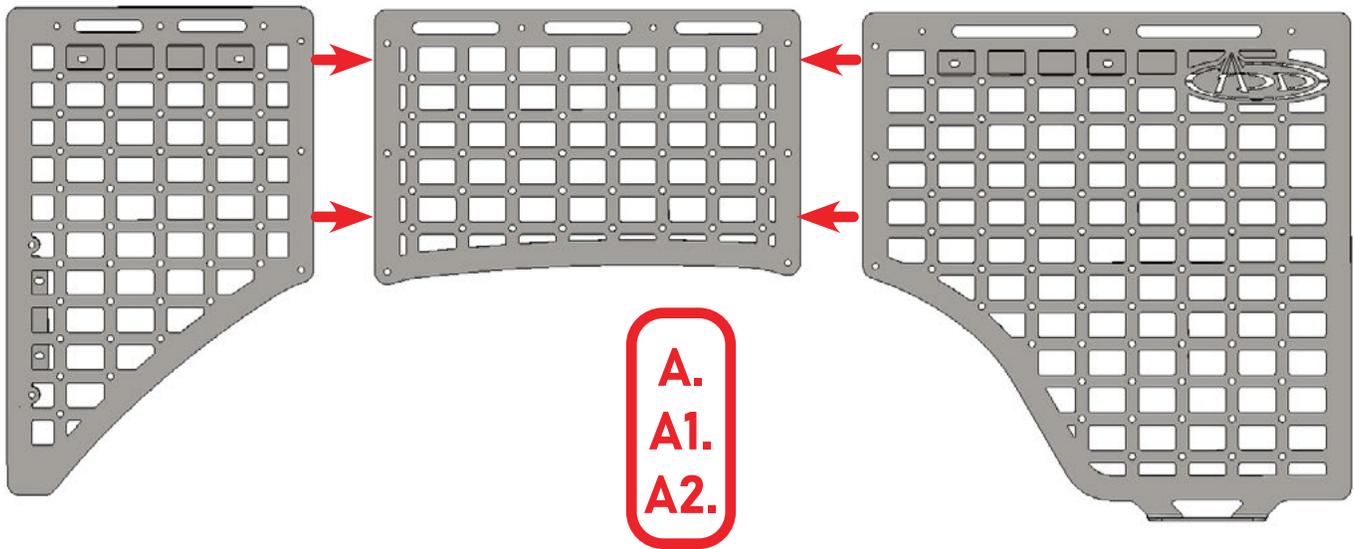


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 3

Using a (5/32 allen) and a (7/16 wrench), assemble bed side molle on top with the provided (A, A1, A2) 1/4-20 X 3/4" button head bolt, 1/4" flat washer, and 1/4-20" nylon lock nut.

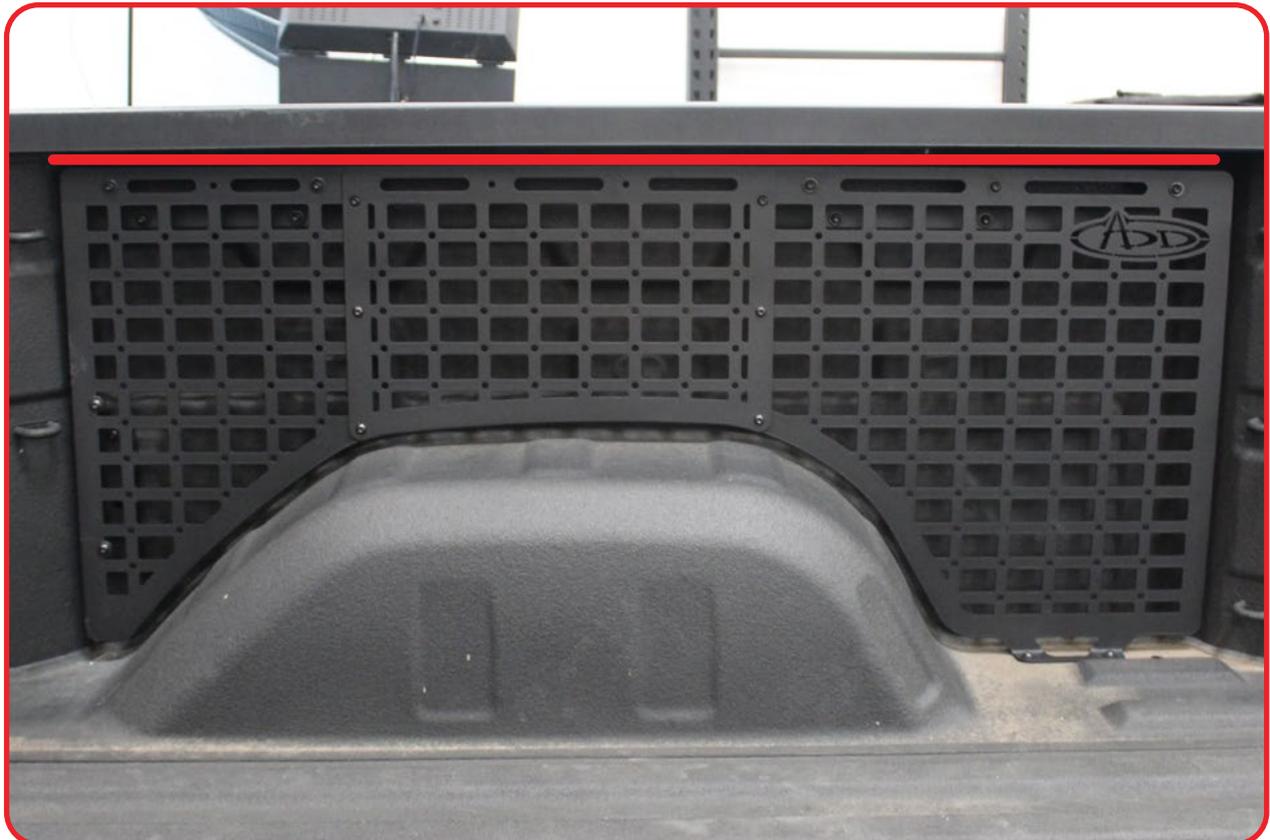
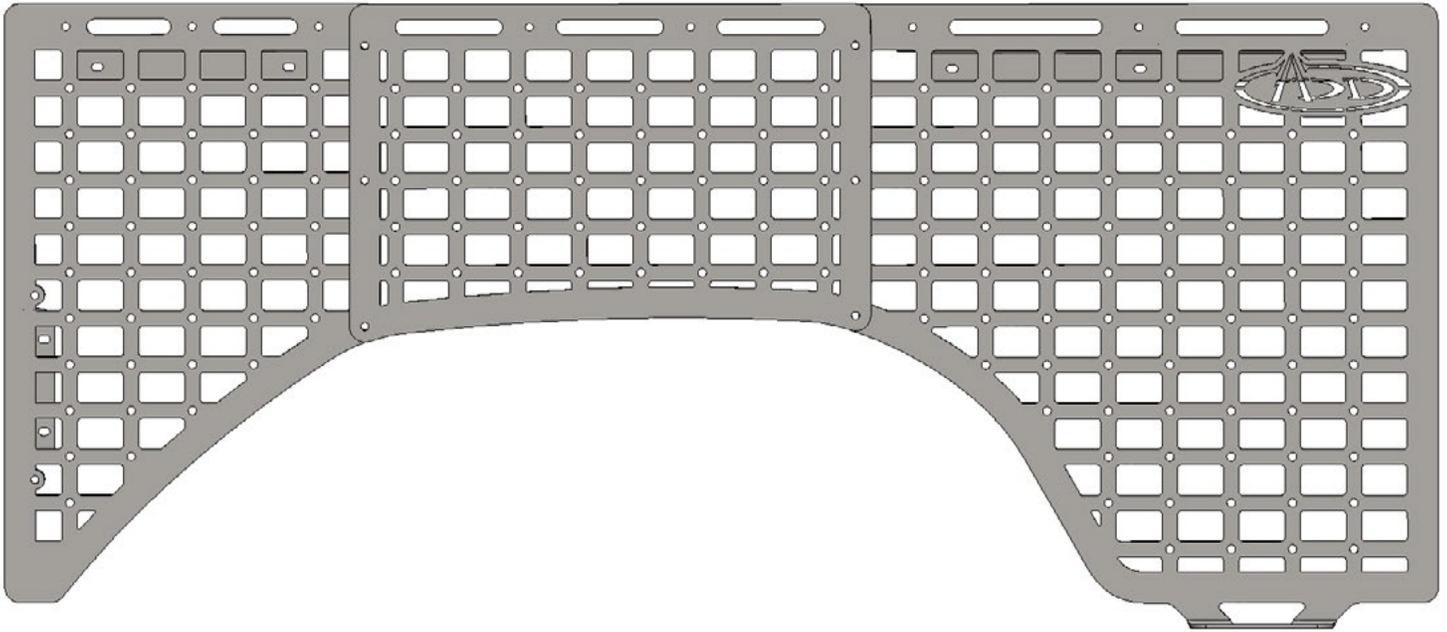


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### STEP 4

Position the bed side molle and ensure to have the top of the panels level with the bed.

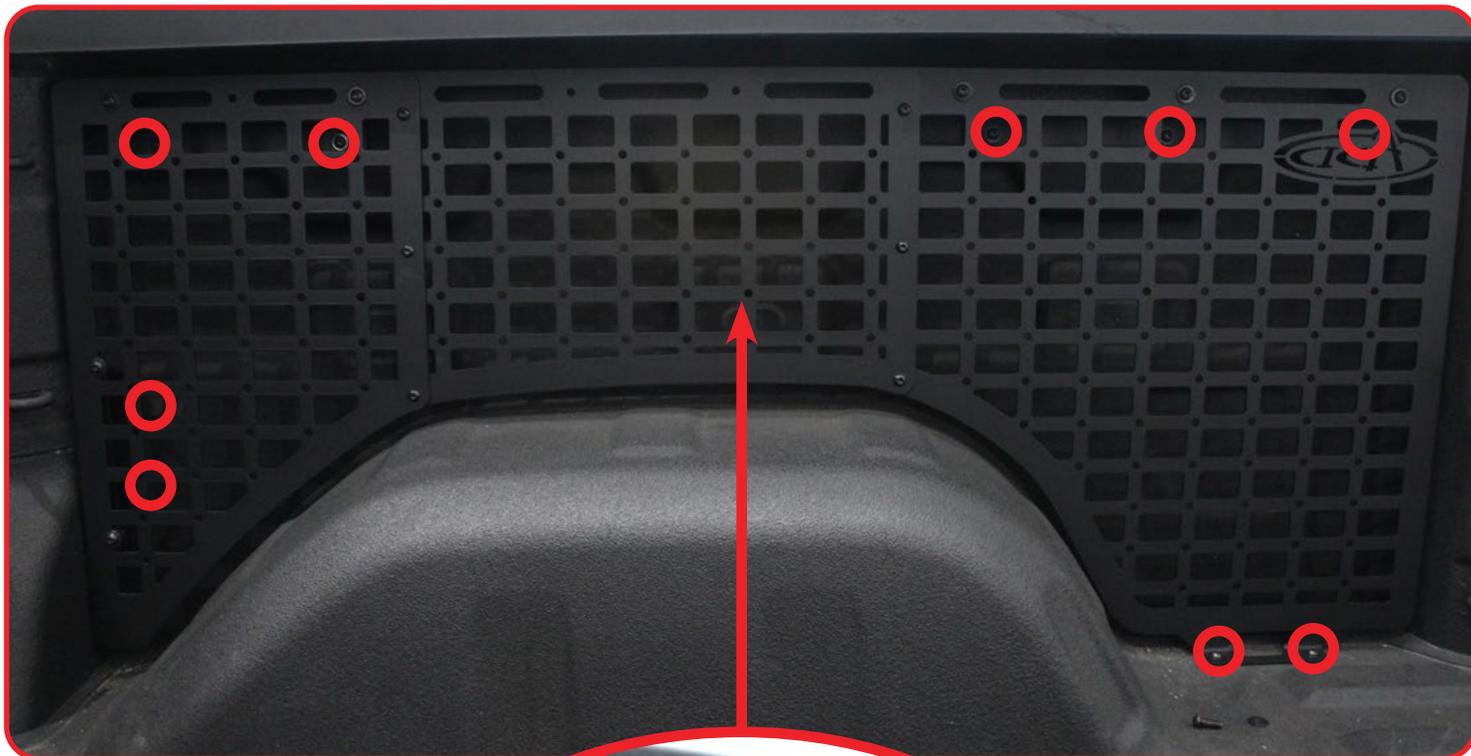


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 5

Mark all 9x mounting holes and remove the bed side molle and set aside.



## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 6

Using a (25/64 drill bit), drill all 9x mounting points as shown below.

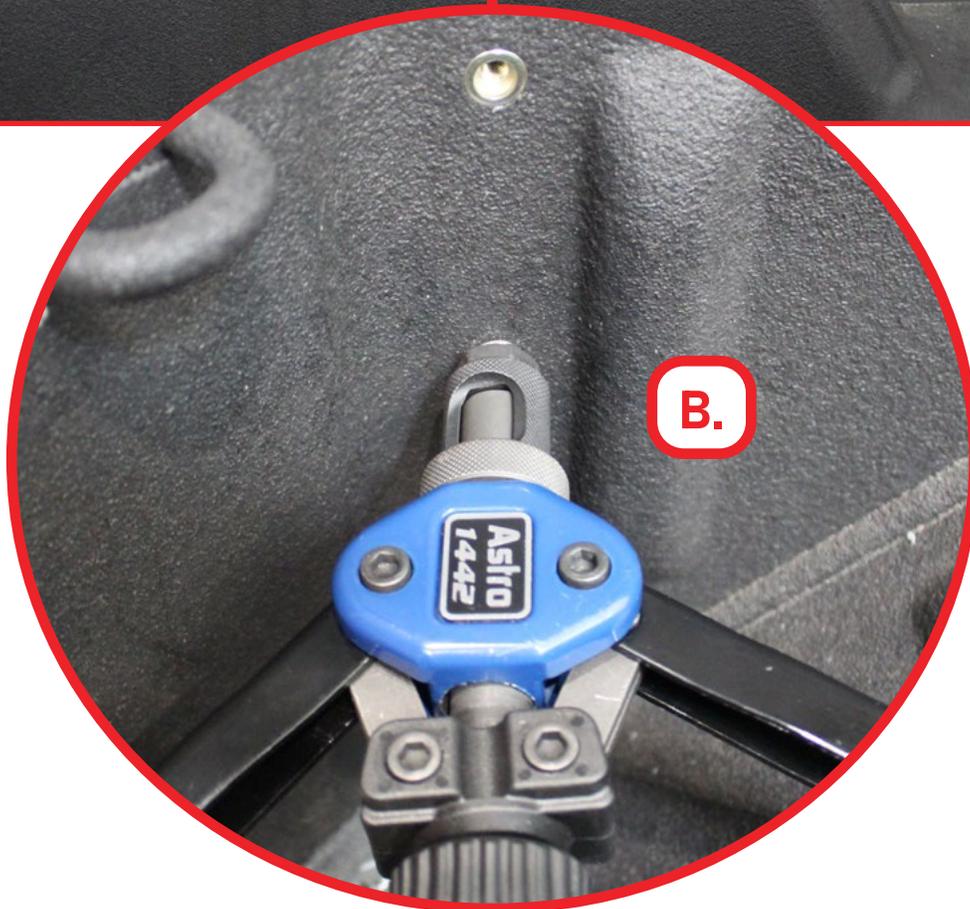


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 7

Using a (riv nut hand tool), install the provided **(B)** 1/4-20" rivet nuts in the holes drilled in **step 6**.

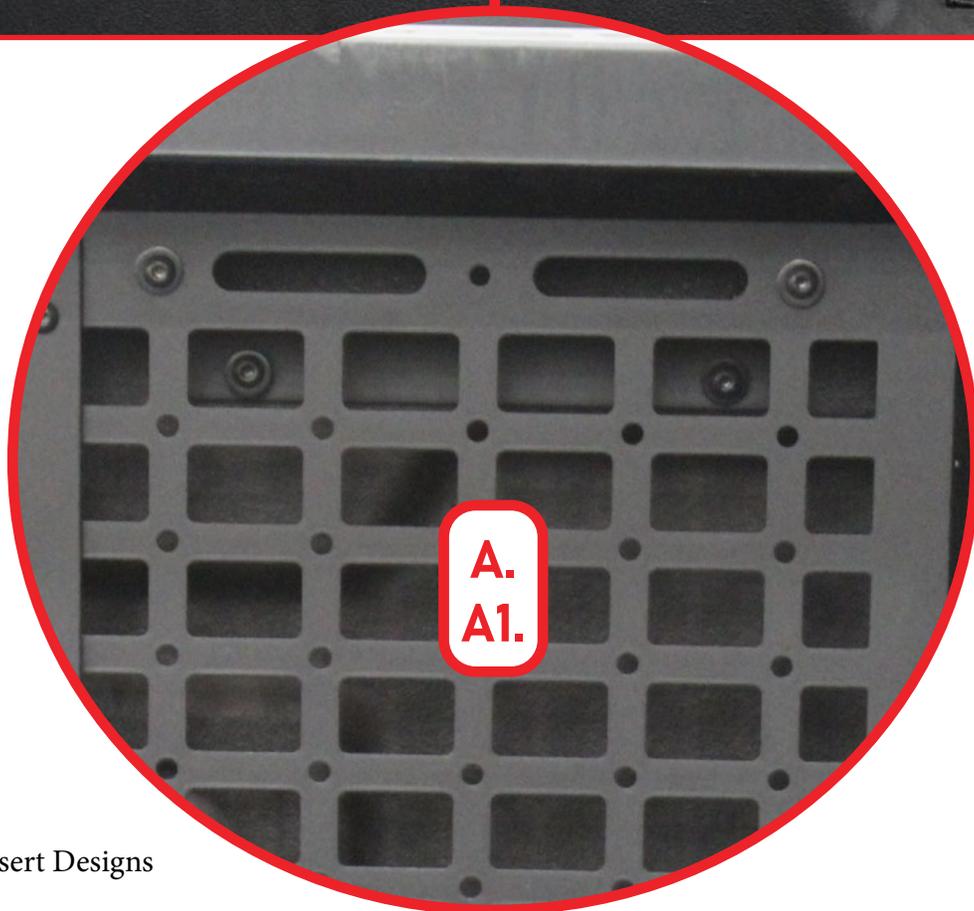
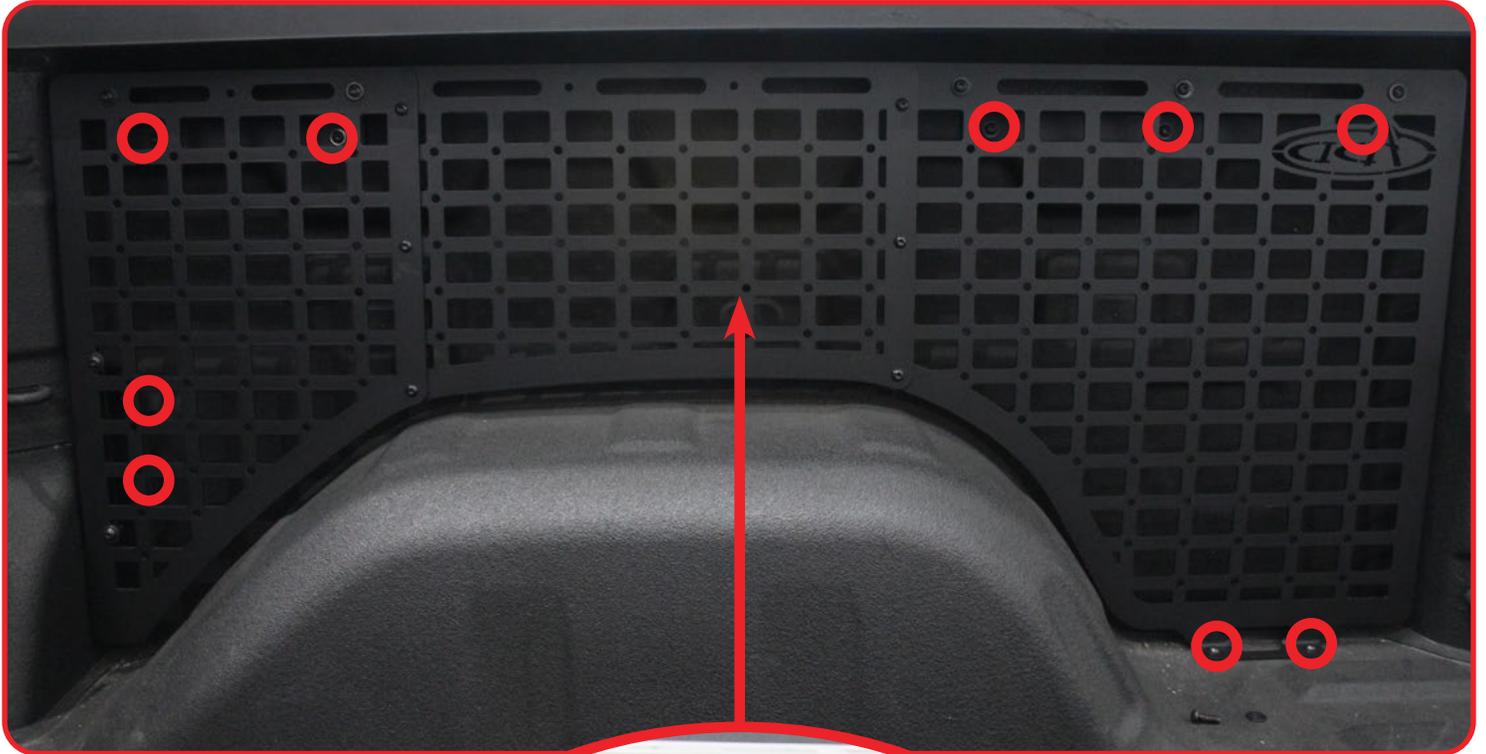


## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## INSTALL

### □ STEP 8

Using a (5/32 allen), Install the bed side molle with the provided **(A,A1)** 1/4-20 3/4" button head bolt, 1/4" flat washer in the riv nuts installed on **step 9**.



## BED SIDE MOLLE PASSENGER 2019-23/GMC/CHEVY 1500

## FINAL

### STEP 9

Stand back and enjoy your new ADD Bed Side Molle.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



THIS PRODUCT IS PROTECTED BY ONE OR MORE U.S. PATENTS  
[WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS](http://WWW.ADDICTIVEDESERTDESIGNS.COM/PATENTS)

FOR ADDITIONAL SUPPORT OR TECHNICAL QUESTIONS,  
PLEASE CALL 480-671-0820 OR  
EMAIL [INFO@ADDICTIVEDESERTDESIGNS.COM](mailto:INFO@ADDICTIVEDESERTDESIGNS.COM)