Installation Guide

03-09 Toyota 4Runner

LUXX series Tail lights

This installation guide provides a detailed, step-by-step process for installing your new Alpharex tail lights on a 03-09 Toyota 4Runner.

DO NOT USE DIELECTRIC GREASE / REMOVE ANY DEBRIS OR ANY PRE-EXISTING GREASE OR WEATHER SEALANT

Contents

Tools needed:

- 10mm socket / rachet

- Trim removal tool

1.1 - To access the OEM tail lights, begin by opening the trunk hatch.

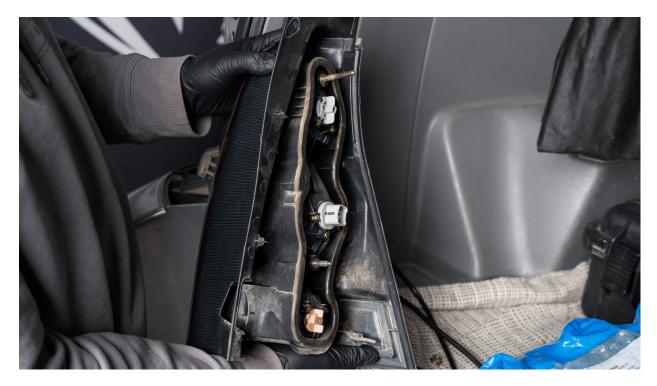**1.2 - Once the trunk is open, locate the cover behind the tail light and carefully remove it.**

1.3 - You'll find two 10mm bolts securing the tail light in place. One is located directly behind the cover, while the other is positioned higher up behind the light. Both will need to be removed.

1.4 - With the bolts removed, you can now take out the tail light. There will be a single connector attaching it to the vehicle—disconnect it to fully release the light.

Now that the OEM tail lights have been removed, it's time to install the Alpharex tail lights.

2.1 - First, connect the single plug to the back of the Alpharex tail light, ensuring a secure connection. Then, carefully slide the mounting bolts into place.

2.2 - Now, securely tighten the two 10mm bolts to hold the tail light in place.

2.3 - Finally, after repeating these steps on both sides reattach the tail light cover,ensuring it snaps securely into place. And that's it—your installation is complete.